

Work Order ID 62514

October 1, 2010 1:01:07 PM

Oct. 5

PRELIMINARY ISSUE



Page 1

Item ID: D4211-043

Revision ID: PRELIM

Item Name: Wearplate, Aft

Start Date: 10/01/10 Start Qty: 3.00

Accept



Setup Start



Required Date: 10/05/10 Req'd Qty: 3.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
D4211	PA2
100	



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg ***Make from D4211-3F***

Dwg Rev: PAS

Prog Rev: PA2

2-Deburr if necessary

110



QC2- Inspect parts off machine FAI/FAIB

0.00

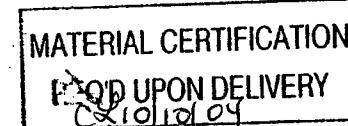
PR 10-10-4

QC

Quality Control

Memo

0.00



Work Order ID 62514

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Page 2

Item ID: D4211-043

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Wearplate, Aft

Start Date: 10/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 10/05/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00 - Inspected to PA2

Dry only

Tool ID

Tool #

Plan

Accept

Reject

Reject

Inspec.

Qty

Qty

Number

Stamp

130



Brake NC

Brake NC

Form as per dwg

0.00

Memo

0.00

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00 - Measured to Dry PA2

didn't test fit

on!

0.00

Memo

Work Order ID 62514

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Item ID: D4211-043

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Wearplate, Aft

Start Date: 10/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 10/05/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID**

150

**Operation
Description**Weld per dwg A/R Hardcoat S.S. Batch: *15553***Set Up/
Run Hours**

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Large Fab

Memo

0.00

Large Fab

160



QC9- Inspect visual per QSI004- Fusion Welds

0.00

QC

Memo

0.00

Quality Control

170



Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00

Powdercoat

Memo

0.00

Powder Coating

Start Time: *8:05*
 Oven Temperature: *320°*
 Finish Time: *8:35*

Work Order ID 62514

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Page 4

Item ID: D4211-043

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Wearplate, Aft

Start Date: 10/01/10 Start Qty: 3.00



Cust Item ID:

Required Date: 10/05/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

180



QC

Quality Control

Operation
Description

QC3- Inspect Part Finish

Set Up/
Run Hours

0.00 - inspector to PA2

By only

8/10/10 (4)

Tool ID

Tool #

Plan

Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190



Packaging

Packaging

Identify as per dwg & Stock Location:

Identify as per dwg & Stock Location:
10.10.04

0.00

-10/1/10/5

200



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10.10.07 Rev A

~~POSITIVE RECALL~~
~~EFFECTIVE 10/10/10~~
~~RELEASED~~

~~AUTH DATE~~

10-14-15

QTY. ① WAS STRUCTURALLY TESTED. SCRAP PART.

~~10.10.07~~ + SCRAP OTHER PART DUE TO
DESIGN CHG.

10.11.15

Picklist Print

October 1, 2010 1:01:05 PM

Page 1

Work Order ID: 62514



Parent Item: D4211-043



Parent Item Name: Wearplate, Aft

Start Date: 10/01/10

Required Date: 10/05/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.10.01 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 		Purchased	No			100	sf	76.3100	0.0253	0.079895			1

304/316 Sheet .063

AB10-10-4

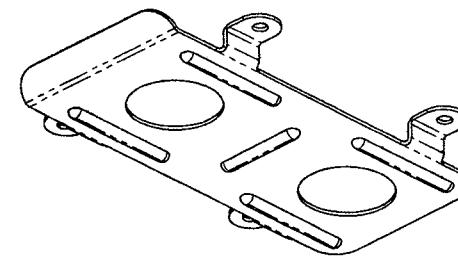
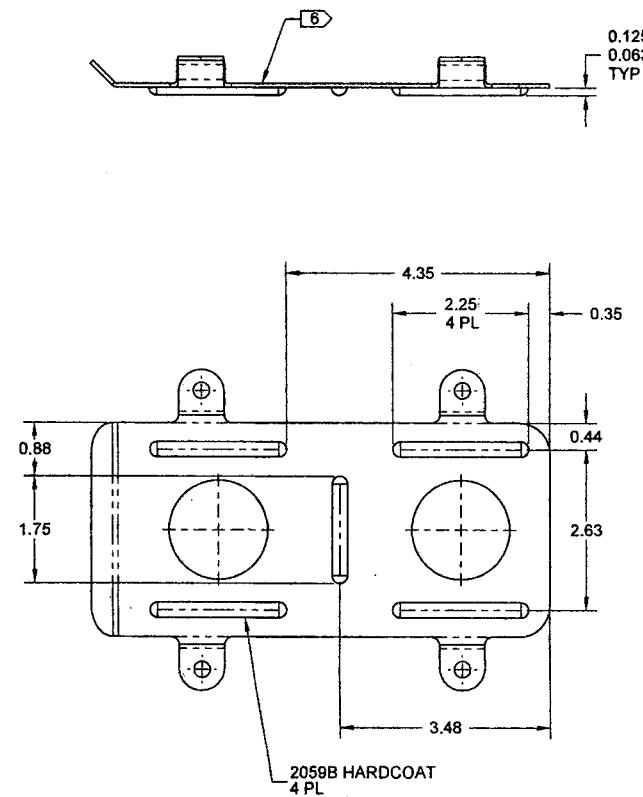
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	70.47	
111323	0	
115688	70.47	115688
MAT20	5.84	
115440	5.84	

④

8 7 6 5 4 3 2 1

ITEM	QTY	P/N	DESCRIPTION
	0-043		
X	D4211-043	AFT WEARPLATE	
1	1	D4211-3	PLATE
2	A/R	2059B	HARDCOAT

D D



WB 62514

PRELIMINARY ISSUE

10.09.30

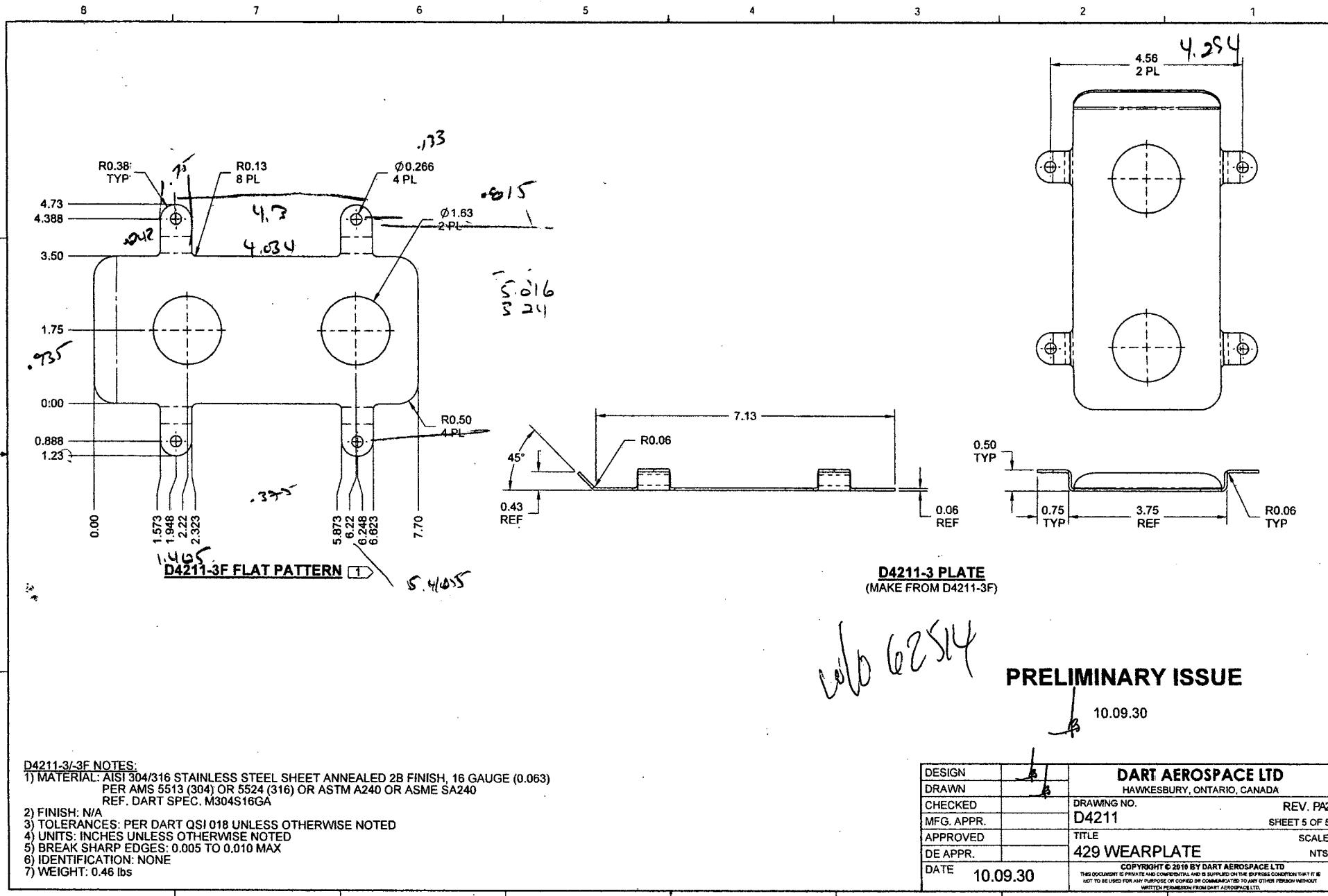
DESIGN	<i>b</i>	DART AEROSPACE LTD	
DRAWN	<i>b</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4211	
MFG. APPR.		REV. PA2	
APPROVED		SHEET 3 OF 5	
DE APPR.		TITLE 429 WEARPLATE	
DATE	10.09.30	SCALE NTS	

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8 7 6 5 4 3 2 1

D4211-043 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-043" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.46 lbs
- 8) WELDING: PER DART QSI 004



D4211-3/-3F NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 0.46 lbs

DESIGN	<u>5</u>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<u>3</u>	DRAWING NO.		REV. PA2
CHECKED		D4211		SHEET 5 OF 5
MFG. APPR.		TITLE		SCALE
APPROVED		429 WEARPLATE		NTS
DE APPR.				
DATE	10.09.30	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS MADE ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR BY ANY OTHER PERSON THAN THE PERSON FOR WHOM IT WAS ISSUED. NO PART OF THIS DOCUMENT MAY BE COPIED OR REPRODUCED BY ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

PRELIMINARY ISSUE

10.09.30

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Booney

L Lacelle

From: Kim Johnston [kjohnston@dartaero.com]
Sent: October 1, 2010 8:16 AM
To: David Duval
Cc: Linda Lacelle
Subject: FW: D429-793 Bearpaw (Ref. RD1301)
Importance: High
parts are in

From: Marc Bellavance [mailto:mbellavance@dartaero.com]
Sent: Thursday, September 30, 2010 3:22 PM
To: Johnston, Kim
Cc: 'Mike Petsche'
Subject: D429-793 Bearpaw (Ref. RD1301)
Importance: High

Kim,

Please update our database with the following P/N's and forward to David and cc Linda:
- D4211-043 Aft Wearplate Assy (GA + welding of hardcoat)
- D4211-3 Plate (GA)

Updated drawing here:

O:\Preliminary\D4211_Rev.PA2 (MB)

David,

I don't think that we need this for the trial fit but it would be great if we can have this done. One is required for the trial fit and structural testing to happen next Tuesday and next Friday respectively. A set of two will be required for flight testing in 2 weeks from now.
Not mentioned in previous emails but we will need material certs for all that stuff.

Thanks!

Marc Bellavance
Mechanical Designer/Technical Support

DART aerospace Ltd.

Tel: 613-632-5200 Ext. 240
Fax: 613-632-9311
E-mail: mbellavance@dartaero.com
Web: www.dartaero.com

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DART AEROSPACE LTD	Work Order:	62514
Description: WEAR PLATE ACT	Part Number:	D4211-043
Inspection Dwg: D4211-3 Rev: PAZ		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>RB</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	10-10-07	Date:	10/10/07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Receiving Report

Date: 10/9/17

Batch No: W115688 ←

Supplier: Ymagica

Dart P/O: 12546 →

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection: 8
 Work Order: 10/9/17 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>303721</u>		<u>24</u>	<u>0</u>	<u>0</u>	<u>24</u>	

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin:

Date: 10/9/20

Received/Costing:

Initial: CB

Location:

Purchase Order Receipt Listing

Page 1 of 1

Monday, September 20, 2010 6:54:56 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO12546 Receipt Dates from 9/20/2010 to 9/20/2010 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt	
VendorID\Vendor Name		VC-MAG002	Magna Stainless									
PO12546	2		M304S16GA	sf		9/15/2010	9/20/2010	160.0000	\$5.25	0.0000	0	\$840.00
CAD	No		304/316 Sheet .063	sf		160.0000	DESJ02		\$840.00	0.0000	0	
			115688									
	3		M6061T6A1.000W.1	f		9/15/2010	9/20/2010	40.0000	\$0.60	0.0000	0	\$24.00
	No		25			40.0000	DESJ02		\$24.00	0.0000	0	
			6061T6 ANGLE 1.00 f									
			x 1.00 x .125W									
			115688									

Total Received Quantity: 200.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$864.00
 Total Balance Due Quantity: 0.0000

**Magna Stainless**

5775 Kieran St. Saint-Laurent, Quebec H4S 0A3
 Phone: (514) 339-1211 Fax: (514) 339-1105
 Watts: 1-800-363-6646

SOLD TO:
 DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

PACKING LIST

Page 1 of 1

I032442



SHIP TO:
 DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY, ON K6A 1K7

Contact: C. LAVOIE

Ship Terms: PREPAID

MAGNA
Qc 6

MTR: Y

SPECIAL INSTRUCTIONS

*****STOCK***

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	DAVE MC VETY	(613) 632-5200	(613) 632-1053	12546	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W035566	NET 30 DAYS	NIR:R-557065-1	09/16/10	09/17/10	09/17/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM ANGLES AAN 6061 T6 1" x 1" x 1/8" x R/L 20' 12 LB / 2 PC	L042208	2BM307 CL 09/17	2
5		PC	STAINLESS SHEET SSH 304 2B 16ga x 48" x 96" CL 09/17	420 LB / 5 PC	L040896	A0587-3030 5
Bundles: 1	Skids: 1				Approx Weight:	432 LB

Received by:

Date:

Signature:



P009642

C8307

INSPECTION CERTIFICATE

CERTIFICATE NO.: SK-99040

CUSTOMER: MAGNA STAINLESS INC(DIV OF CANADIAN SPECIALTY METALS INC.)

VOICE NO.: SSCAE40302TE9

CREDIT NUMBER: I700625

DESCRIPTION: STAINLESS STEEL SHEETS

JUN 01 2010

C010101
021010

P/L NO.	SIZE	PCS	N.W. (KG)	SPEC	HEAT NO.	REFERENCE NO.
59	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2256	304 / 2B	A0639-2010	F8055
60	0.9mm (20ga) X 1219mm (48") X 3048mm (120")	86	2259	304 / 2B	A0639-2010	F8055
61	1.2mm (18ga) X 1219mm (48") X 2438mm (96")	87	2428	304 / 2B	B7113-1020	F8209
62	1.2mm (18ga) X 1219mm (48") X 3048mm (120")	64	2232	304 / 2B	B7113-1020	F8209
63	1.2mm (18ga) X 914mm (36") X 3048mm (120")	51	1342	304 / 2B	YU256274	93S51062B
64	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2433	304 / 2B	A0587-3030	F8139
65	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2434	304 / 2B	A0587-3030	F8139
66	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	70	2435	304 / 2B	A0587-3030	F8139
67	1.5mm (16ga) X 1219mm (48") X 2438mm (96")	58	2013	304 / 2B	A0587-3030	F8139
68	1.5mm (16ga) X 1219mm (48") X 3048mm (120")	51	2218	304 / 2B	A0587-3030	F8139

Chemical Composition

Mechanical Test

P/L NO.	C	Si	Mn	P	S	Ni	N	Cr	Mo	Y.S. (0.2%) N/mm ²	T.S. N/mm ²	Elongation %	HRB
59	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
60	0.048	0.526	1.139	0.031	0.006	8.136	0.0590	18.0510	-	283	640	54.3	80.6
61	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
62	0.047	0.447	1.207	0.032	0.004	8.017	0.0500	18.1500	-	295	629	54.7	82.0
63	0.043	0.520	1.110	0.030	0.001	8.100	0.0250	18.1300	-	306	685	51.0	87
64	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
65	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
66	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
67	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7
68	0.046	0.421	1.183	0.029	0.005	8.133	0.0560	18.1880	-	303	643	53.3	85.7

Remark: 1. We hereby certify that the products described herein have been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

2. As per ASTM A240/480 standard.

3. The material described above has been detected with free irradiation.

Q.C. MANAGER

Jai



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO12546**

Purchase Order Date 9/10/10
PO Print Date 9/10/10

Page Number 1 of 1

Order From : VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
Col 10/9/10

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
		Vendor Part Number					
1	M303R1.000	303 Round Bar 1.00	9/15/10 Yes	24.00 f	Yours ppd	\$6.6667	\$160.00
2	M304S16GA <i>Col 10/9/17</i>	304/316 Sheet .063	9/15/10 Yes	160.00 sf	Yours ppd	\$5.2500	\$840.00
3	M6061T6A1.000W.125 <i>Col 10/9/17</i>	6061T6 ANGLE 1.00 x 1.00 x .125W	9/15/10 Yes	40.00 f	Yours ppd	\$0.6000	\$24.00
	MATERIAL CERTIFICATION REQ'D UPON DELIVERY	Special Inst:	MATERIAL: 303 SS ROUND BAR NOTE: AISI 304/316 NOT ACCEPTABLE				
		Special Inst:	MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				
		Special Inst:	MATERIAL: 6061-T6 OR T6510/T6511 ALUMINUM ANGLE AS PER AMS-QQ-A-200/8				
						PO Total:	\$1,024.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 9/10/10

Receiving Report

Date: 10/10/05

Batch No: M115850

Supplier: Oxybene

Dart P/O: 12683

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr

Release Note Attached: Yes No N/A
Waybill Attached: Yes No N/A
Shipment Complete: Yes No N/A
QC6 Inspection _____ N/A
Work Order _____ N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	4Uw651en 2055	4	1	0	3	

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

KEY CHARGES

THANK YOU

Sub-Total	FEES ENCL. CHARGE	TRANSPORT	NET AMT.	PER UNIT	TOTAL
1,212.00	6.00	3.00	0.00	157.56	1,385.56

LES BOUTIQUES SONT ASSUETTES A LA GURISTARIE MENSUELLE AUX TAUX COURANTS ET DEMEURENT LA PROPRIETE DU VENDEUR. TOUTE MARCHANDISE DEMEURE LA PROPRIETE DU VENDEUR JUSQU'A PARFAIT PAYEMENT.

CYLINDERS ARE SUBJECT TO MONTHLY DEMURRAGE AT PREVAILING RATES AND REMAIN THE PROPERTY OF THE SELLER. ALL GOODS REMAIN THE PROPERTY OF THE SELLER UNTIL FINAL PAYMENT IS MADE.

FRAIS D'ADMINISTRATION - ADMINISTRATION FER

ONE POSTOPERATIVE EXAMINATION WAS MADE AT THE RATE OF 100, AND ONE AT THE RATE OF 1000, AND THE HEART RATE WAS MADE AT THE RATE OF 100, AND ALL THESE EXAMINATIONS

URGENCE 24-HEURES CANUTEC
CANUTEC 24-HOUR EMERGENCY
1-613-996-6666

COPIE DU CLIENT - CUSTOMER'S COPY



2903c, Marleau E., Cornwall, On K6H 5G5
T. 613 932.8730 - F. 613 932.9025

VERDUE AND CO.

FACTURE / INVOICE

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ONTARIO
K0A 1J7

QTY COMM CTY ORD.	NO. DE FURNITURE STOCK NO.	DESCRIPTION	A VENDEUR'S LIST PRICE	PRICE	AMOUNT	MANUFACTURER
5.00	S2058R 2.8	TUNGSTEN CARBIDE 5/8" X 2 1/2"	24.00	24.00	120.00	AMERICAN CARBIDE

FUEL CHARGE

THANK YOU!

Sous Total	GALS ENVIRONNEMENT SUB-TOTAL	TRANSPORT	HANDLING	PACK	TOTAL
1,212.00	0.00	0.00	0.00	150.58	1,362.58

LES ECUSSONNES SONT ASSUJETTIES A LA BUREAUTIQUE MENSUELLE AUX TAUX COURANTS ET DEMEURENT LA PROPRIETE DU VENDEUR. TOUTE MARCHANDEISIE DEMEURE LA PROPRIETE DU VENDEUR JUSQU'A PARFAIT PAIEMENT.

CYLINDERS ARE SUBJECT TO MONTHLY DEMURRAGE AT PREVAILING RATES AND REMAIN THE PROPERTY OF THE SELLER. ALL GOODS REMAIN THE PROPERTY OF THE SELLER UNTIL FINAL PAYMENT IS MADE.

TRAIS D'ADMINISTRATION - ADMINISTRATION -

145 THE CHIEF REASON FOR THE INABILITY TO GET THE CHIEF TO SIGN THE CONTRACT WAS THAT HE WAS AFRAID HE WOULD BE HELD RESPONSIBLE FOR THE LOSS OF THE MONEY HE HAD SPENT ON THE CONTRACT.

COPIE DU CLIENT - CUSTOMER IS COPY

URGENCE 24 HEURES CANUTEC
CANUTEC 24-HOUR EMERGENCY
1-613-996-6666

HYGÈNE *Régional* CORNWALL INC.

2903C, MARLEAU E.
CORNWALL (ONTARIO) K6H 6G5
TÉL. : 613.932.8730 • FAX: 613.932.9025

COPIE DU CLIENT - CUSTOMER'S COPY

WALTER
Technologies pour surfaces

DISTRIBUTEUR
AIR LIQUIDE CANADA

VENDU À / SOLD TO

EXPÉDIÉ À - SHIPPED TO

DRKT BERISFORD LTD
1210 BELMONT STREET
HAWKESBURG, ONTARIO
K6A 1K7 (613) 622-5200

MÉTIER ROUTE	SEQUENCE SEQUENCE	ENTREPÔT WAREHOUSE	COMMIS CLERK	N° T.P.S. G.S.T. NO.	852447325	N° DE FACTURE / INVOICE NO.	N° BON DE LIVRAISON DELIVERY NOTE NO.
				N° T.V.Q. Q.S.T. NO.	1211882898		

RÉFÉRENCE REFERENCE NO.	N° D'EXEMPTION DE T.V.Q. DU CLIENT CUSTOMER'S Q.S.T. LICENSE NO.	CONDITIONS TERMS	DATE DE LA COMM. ORDER DATE	DATE DE LIVRAISON DELIVERY DATE	DATE DE LA FACTURE INVOICE DATE

DE CODE DU CLIENT CUSTOMER CODE	N° DE COMMANDE DU CLIENT CUSTOMER'S ORDER NO.	N° DE REQUISITION REQUISITION NO.	N° DE CONNAISSEMENT BILL OF LADING NO.	EXPÉDIÉ VIA SHIPPED VIA

COMM. CODE	CODE DE GAZ GAS CODE	DESCRIPTION MARCHANDISES DANGEREUSES DANGEROUS GOODS	CLASSE CLASS	UN	BOUTEILLES CYLINDERS		VOLUME	PRIX PRICE	UM	MONTANT AMOUNT
					RETURNEES RETURNED	DELIVRÉES DELIVERED				

MANDAT / ARTICLE	N° DE FOURNITURE STOCK NO.	DESCRIPTION	QUANTITÉ / QUANTITY		SIGNATURE SIGNATURE
			PIÈCES	PIÈCES	
		FUEL CHARGE			<i>John R. Berisford</i>

OFFEUR SELLER	SOUS-TOTAL - SUB TOTAL	FRAIS MAT. DANGEREUSES HAZMAT CHARGES	TRANSPORT	T.P.S. - G.S.T.	T.V.Q. - Q.S.T.	TOTAL
						URGENCE 24 HEURES - 24-HOUR EMERGENCY

LES MARCHANDISES APPARENTENT EN BON ÉTAT, MAIS SONT SUJETTES À INSPECTION SUPPLÉMENTAIRE À NOTRE USINE.
ITEMS ARE RETURNED IN APPARENT GOOD ORDER, BUT ARE SUBJECT TO ADDITIONAL INSPECTION IN OUR PLANT.

CE MARCHANDISE EST SUJETTE AUX TERMES ET CONDITIONS APPARAÎSSANT AU VERSO ET QUE L'ACHETEUR RECONNAÎT AVOIR LUS ET QUI FONT PARTIE
DE CES PRÉSENTES OU À TOUTS LES AUTRES TERMES ET CONDITIONS AUXQUELS LES PARTIES ONT PU CONVENIR DANS UN CONTRAT ÉCRIT.
THIS MARCHANDISE IS SUBJECT TO THE TERMS AND CONDITIONS ON THE BACK HEREOF WHICH BUYER ACKNOWLEDGES HAVING READ AND WHICH ARE PART

DE MARCHANDISE DEMEURE LA PROPRIÉTÉ DU VENDEUR JUSQU'À PARFAIT PAYEMENT PAR L'ACHETEUR.
GOODS REMAIN THE PROPERTY OF THE SELLER UNTIL FINAL PAYMENT IS MADE BY THE BUYER.

FICHES SIGNALITIQUES SIMDUT DISPONIBLES - WHMIS DATA SHEETS AVAILABLE

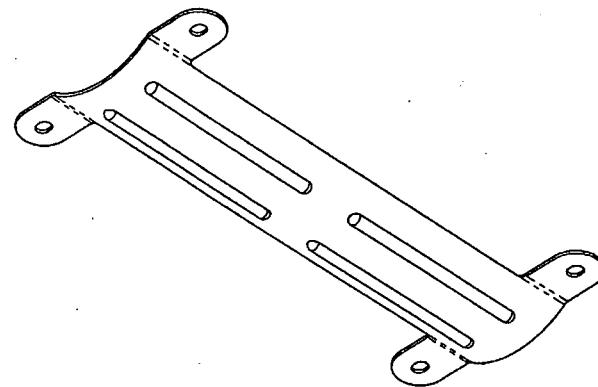
URGENCE 24 HEURES - 24-HOUR EMERGENCY
CANUTEC : (613) 988-6666 - AIR LIQUIDE : (314) 878-1667

FRAIS D'ADMINISTRATION : 24% par année seront calculés au taux de 2% par mois sur tout
compte impayé à l'échéance.
ADMINISTRATION FEE: 24% per year calculated monthly at the rate of 2% on all overdue account.

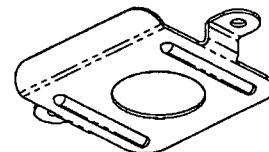
SIGNATURE DU CLIENT - CUSTOMER'S SIGNATURE

REÇU PAR	VÉRIFIÉ PAR
----------	-------------

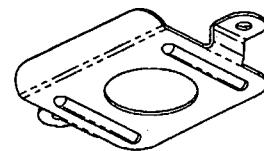
NOM EN LETTRE MOULEES - PRINT NAME
REÇU PAR : *John R. Berisford*
REC'D BY:



D4211-041 WEARPLATE



D4211-043 AFT WEARPLATE



D4211-045 AFT WEARPLATE

RELEASED
2010-11-03
[Handwritten signature]

B	REDESIGNED D4211-043 AND CREATED D4211-045.	MB	10.10.15
A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION		
DESIGN	<i>[Signature]</i>	BY	DATE
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	10.10.15	SCALE	NTS
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO.	REV. B
		D4211	SHEET 1 OF 6
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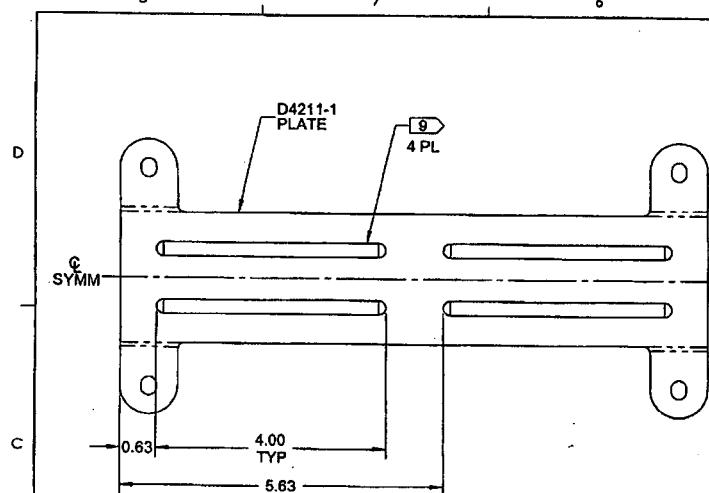
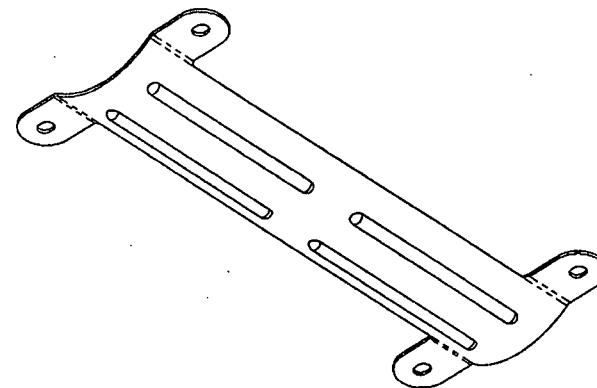
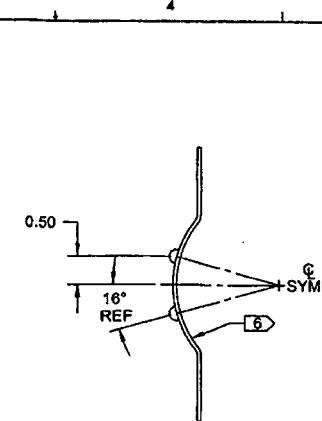
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D4211-041 WEARPLATE

RELEASED
2010-11-03
W

D4211-041 NOTES:
 1) MATERIAL: NONE
 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-041" AND B/N "BXXXXX" PER DART QSI 044 6.1
 7) WEIGHT: 0.64 lbs
 8) WELDING: PER DART QSI 004
 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

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DESIGN	13	DART AEROSPACE LTD
DRAWN	13	HAWKESBURY, ONTARIO, CANADA
CHECKED	OP	DRAWING NO.
MFG. APPR.	MM	D4211
APPROVED	MM	REV. B
DE APPR.	MM	SHEET 2 OF 6
DATE	10.10.15	TITLE
		429 WEARPLATE
		SCALE
		NTS

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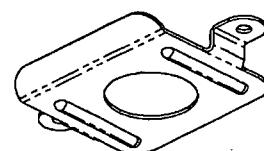
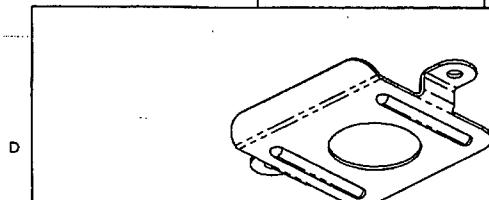
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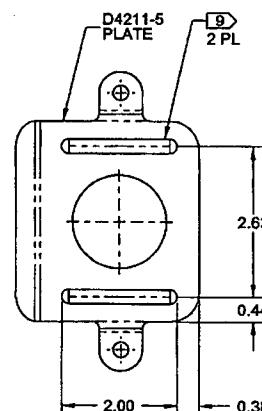
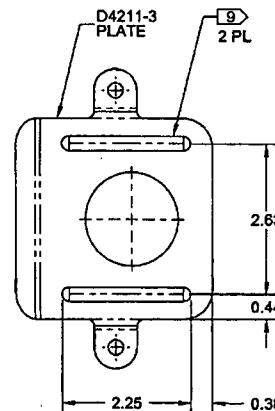
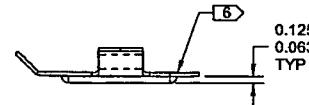
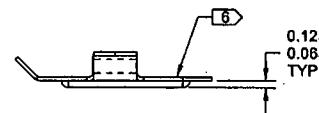
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1



ITEM	QTY -043	QTY -045	P/N	DESCRIPTION
				D4211-043 AFT WEARPLATE
1	1	1	D4211-3	PLATE
2		1	D4211-5	PLATE
3	A/R	A/R	20598	HARDCOAT



△ D4211-043 AFT WEARPLATE

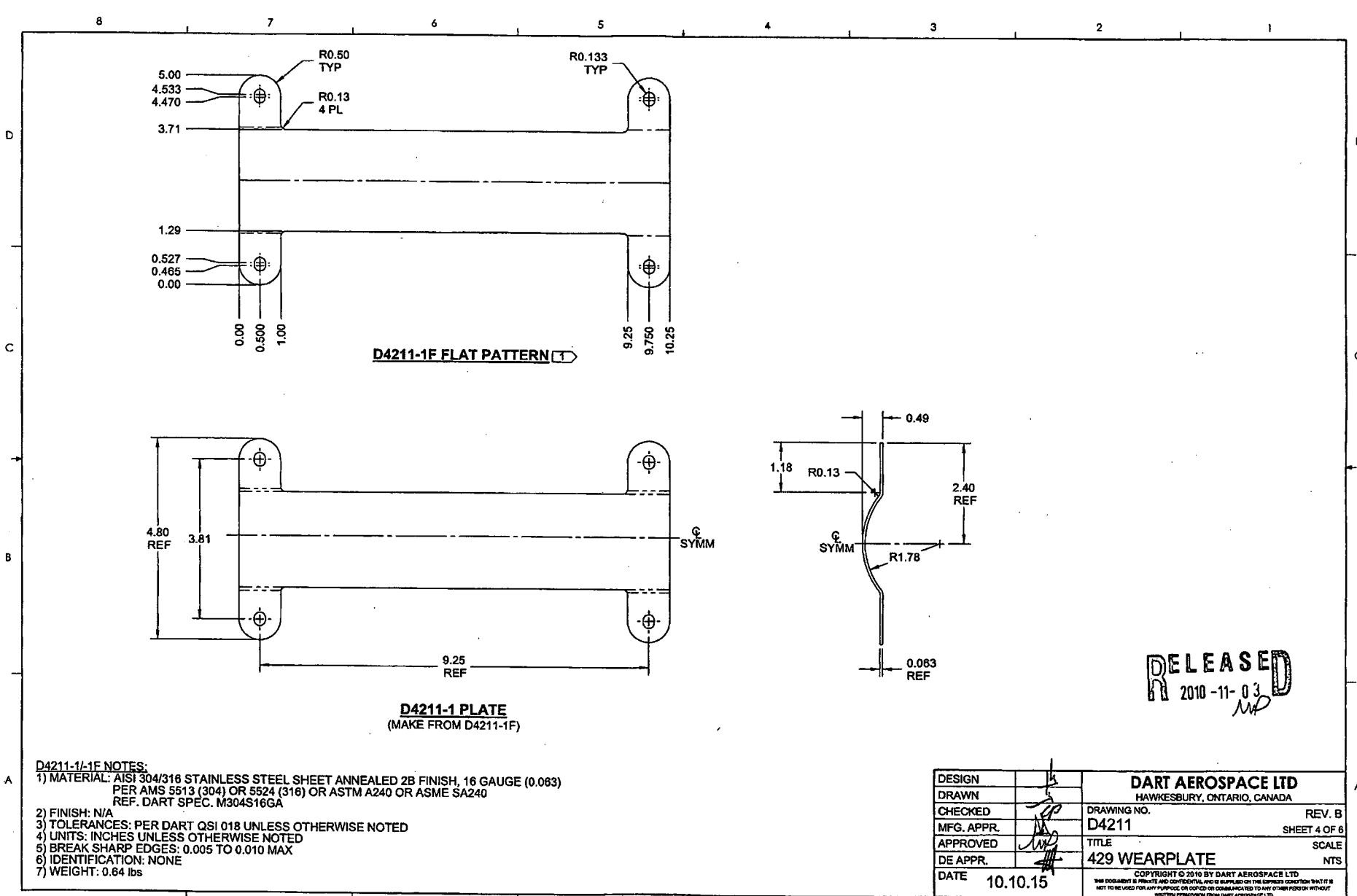
△ D4211-045 AFT WEARPLATE

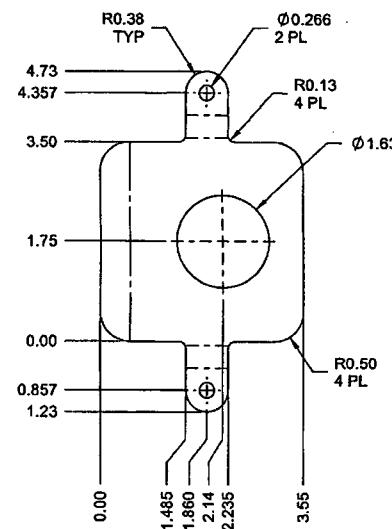
D4211-043/045 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.24 lb
- 8) WELDING: PER DART QSI 004
- 9) 20598 HARDCOAT WELD, 0.063 TO 0.125 HIGH

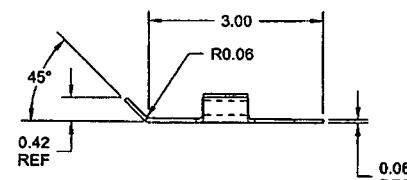
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DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	REV. B
APPROVED	<i>[Signature]</i>	D4211
DE APPR.	<i>[Signature]</i>	TITLE
DATE	10.10.15	SCALE
		429 WEARPLATE
		NTS
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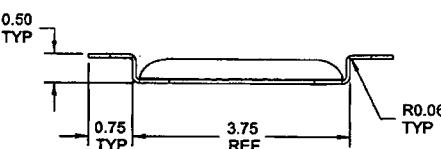
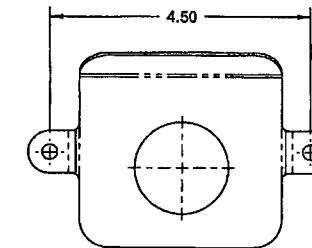




D4211-3F FLAT PATTERN (1)



D4211-3 PLATE
(MAKE FROM D4211-3F)



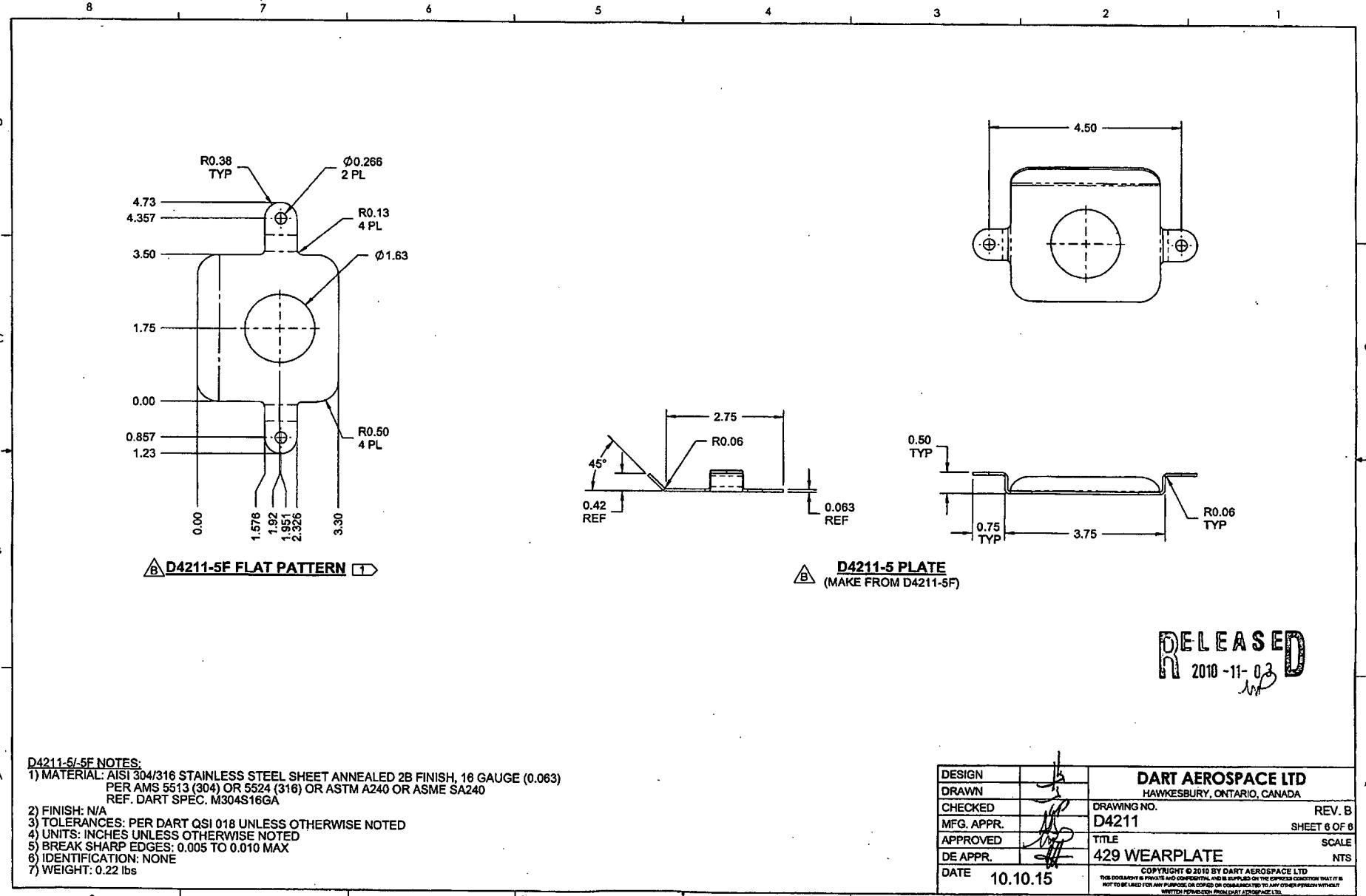
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2010-11-03
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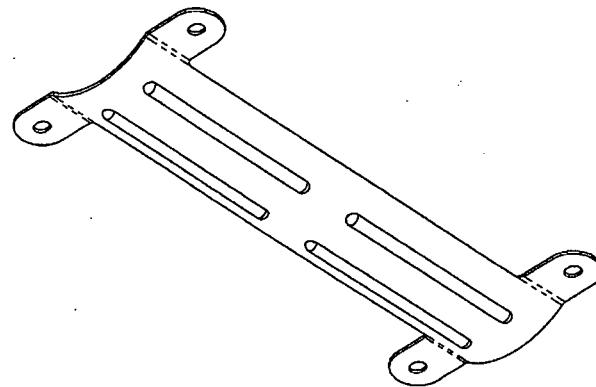
D4211-3-3F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs

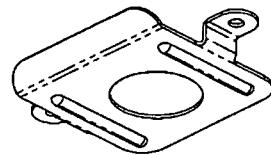
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DRAWN	1	HAWKESBURY, ONTARIO, CANADA
CHECKED	1/1	
MFG. APPR.	1/1	DRAWING NO. REV. B
APPROVED	1/1	D4211 SHEET 5 OF 6
DE APPR.	1/1	TITLE 429 WEARPLATE
DATE	10.10.15	SCALE NTS

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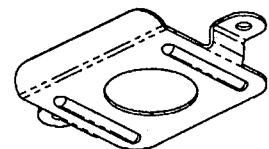




D4211-041 WEARPLATE



△ D4211-043 AFT WEARPLATE

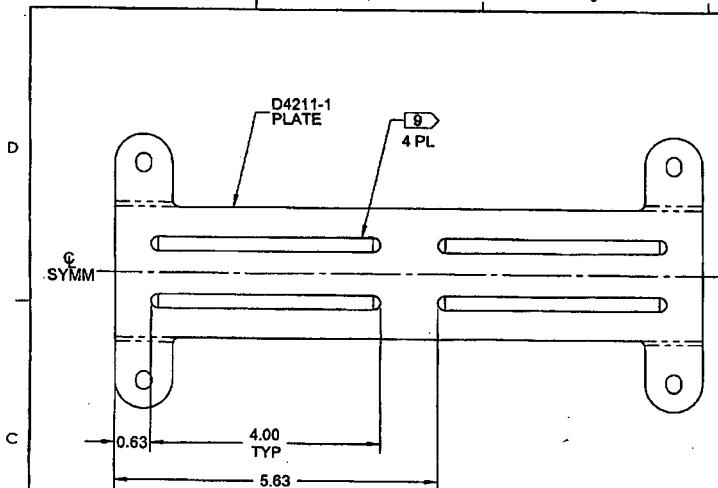


△ D4211-045 AFT WEARPLATE

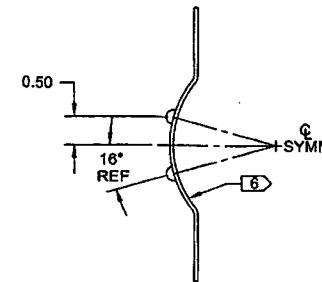
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2010-11-13
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A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION		
DESIGN	DART AEROSPACE LTD		
DRAWN	HAWKESBURY, ONTARIO, CANADA		
CHECKED	DRAWING NO.		
MFG. APPR.	REV. B		
APPROVED	D4211		
DE APPR.	SHEET 1 OF 6		
DATE	TITLE		
10.10.15	429 WEARPLATE		
	NTS		
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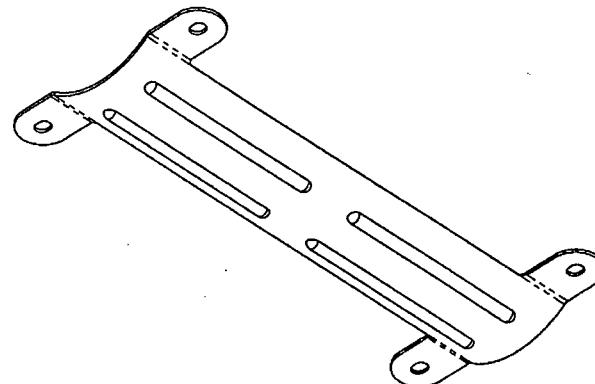
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D4211-041 WEARPLATE



ITEM	QTY	P/N	DESCRIPTION
X	1	D4211-041	WEARPLATE
1	1	D4211-1	PLATE
2	A/R	2059B	HARDCOAT



RELEASED
2010-11-03
W

A
D4211-041 NOTES:
 1) MATERIAL: NONE
 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-041" AND B/N "BXXXXX" PER DART QSI 044 6.1
 7) WEIGHT: 0.64 lbs
 8) WELDING: PER DART QSI 004
 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN	<i>LA</i>	DART AEROSPACE LTD
DRAWN	<i>LA</i>	HAWKSLEY, ONTARIO, CANADA
CHECKED	<i>JP</i>	REV. B
MFG. APPR.	<i>LA</i>	D4211
APPROVED	<i>MD</i>	SHEET 2 OF 6
DE APPR.	<i>MD</i>	TITLE
DATE	10.10.15	SCALE
		NTS

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8 1 7 6 5 4 3 2 1

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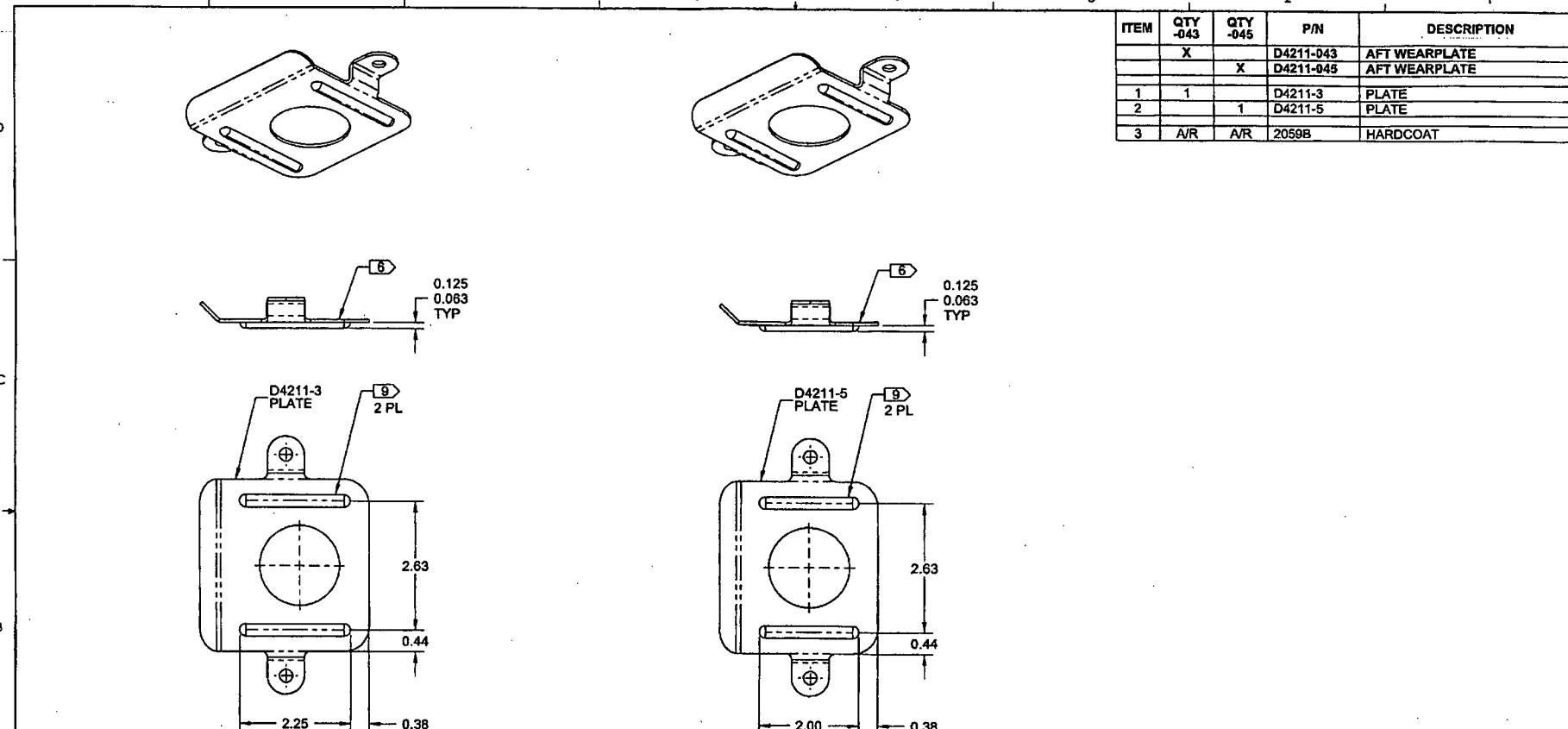
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△ D4211-043 AFT WEARPLATE

△ D4211-045 AFT WEARPLATE

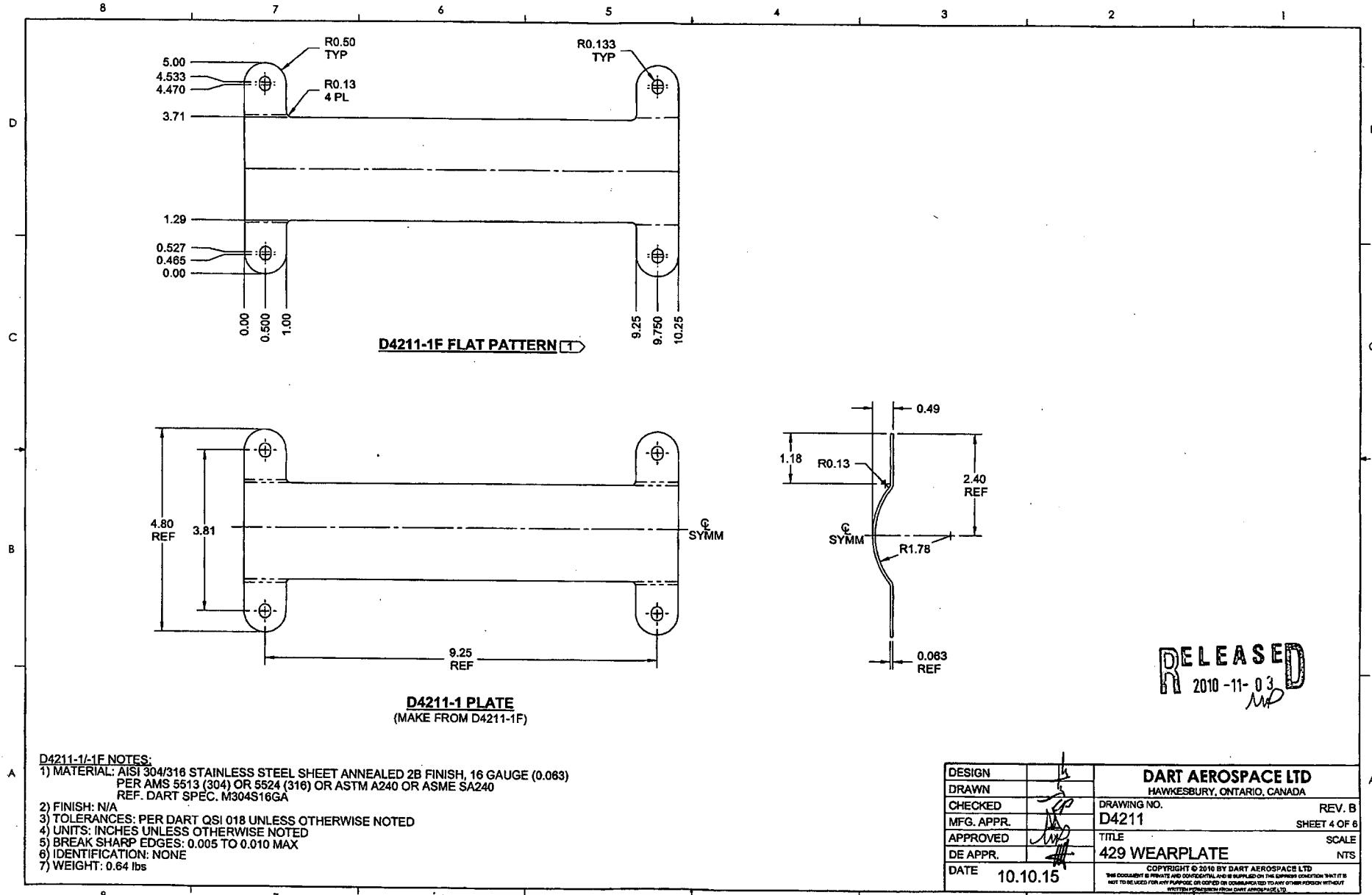
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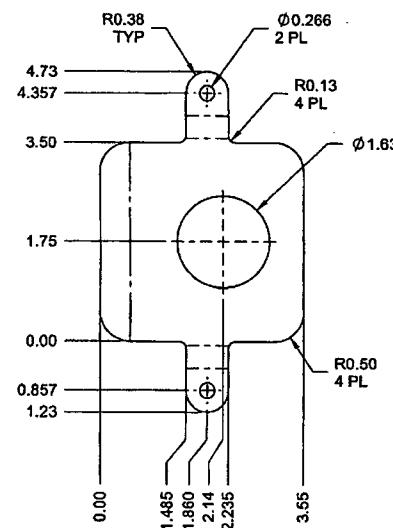
- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-04X" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.24 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN	<i>SA</i>	DART AEROSPACE LTD
DRAWN	<i>SA</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>SA</i>	DRAWING NO.
MFG. APPR.	<i>SA</i>	REV. B
APPROVED	<i>SA</i>	D4211
DE APPR.	<i>SA</i>	SHEET 3 OF 6
DATE	10.10.15	TITLE
		429 WEARPLATE
		SCALE
		NTS

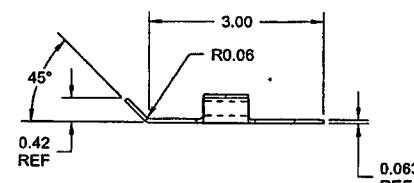
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2010-11-03
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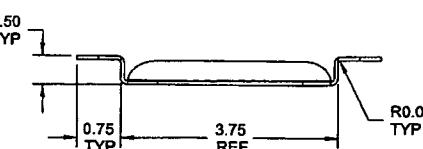
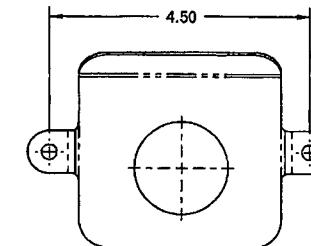




△ D4211-3F FLAT PATTERN [1]



△ D4211-3 PLATE
(MAKE FROM D4211-3F)

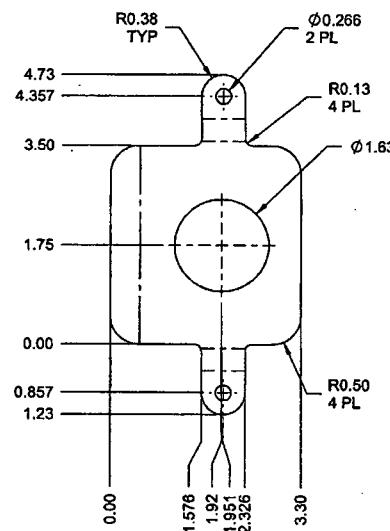


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2010-11-03
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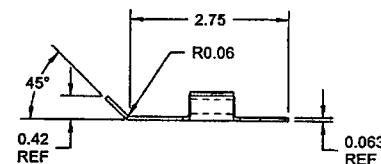
D4211-3-3F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs

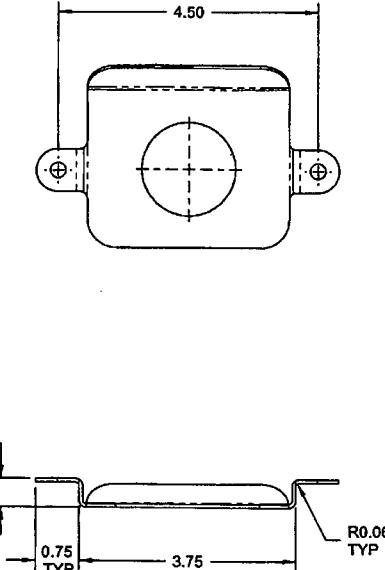
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DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED	MP	DRAWING NO.
MFG. APPR.		REV. B
APPROVED	MP	D4211
DE APPR.		SHEET 5 OF 6
DATE	10.10.15	TITLE 429 WEARPLATE SCALE NTS
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D4211-5F FLAT PATTERN



D4211-5 PLATE
(MAKE FROM D4211-5F)

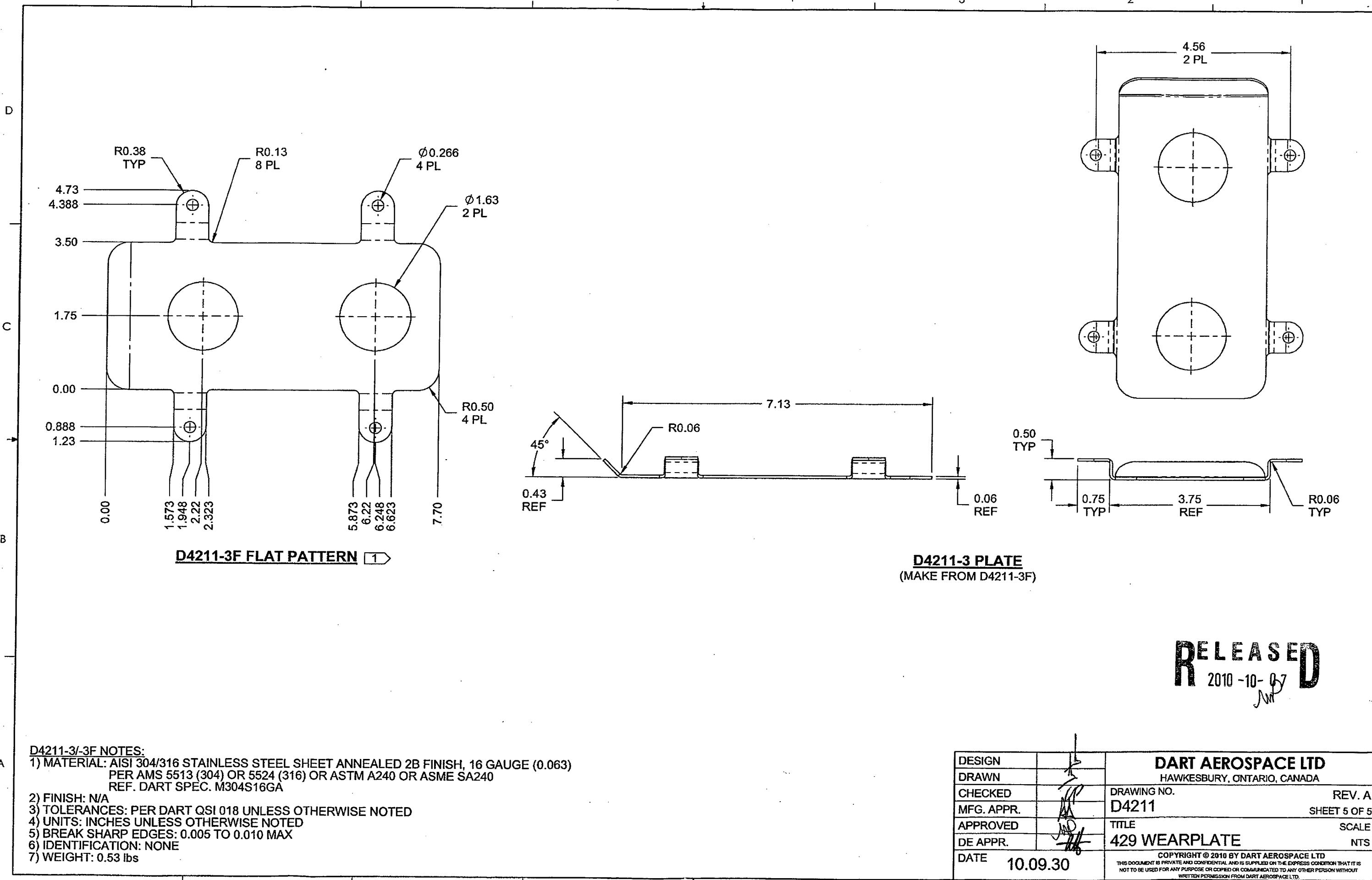


RELEASED
2010-11-03
JP

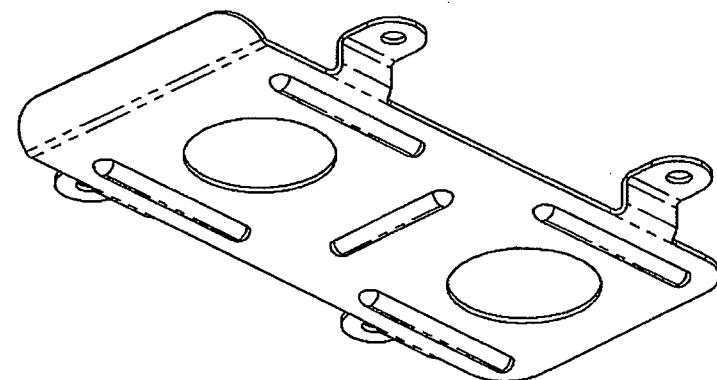
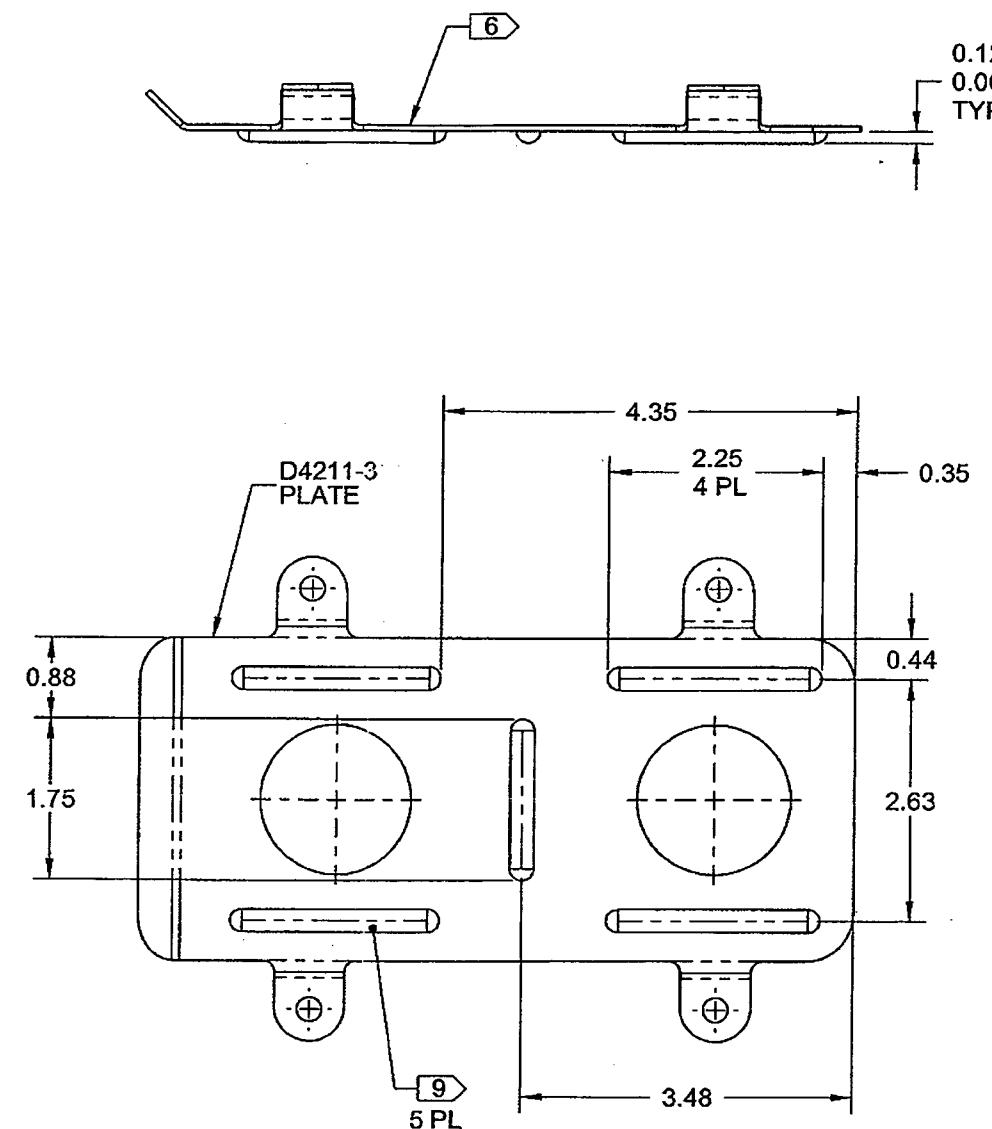
D4211-5/5F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S16GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.22 lbs

DESIGN	<i>sb</i>	DART AEROSPACE LTD	
DRAWN	<i>sb</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>sb</i>	DRAWING NO.	
MFG. APPR.	<i>sb</i>	REV. B	
APPROVED	<i>sb</i>	D4211	
DE APPR.	<i>sb</i>	SHEET 6 OF 6	
DATE	10.10.15	SCALE	NTS
TITLE			
429 WEARPLATE			
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D4211-043	AFT WEARPLATE
1	1	D4211-3	PLATE
2	A/R	2059B	HARDCOAT



RELEASER
2010-10-07
MP

D4211-043 NOTES:

D4211-043 NOTES

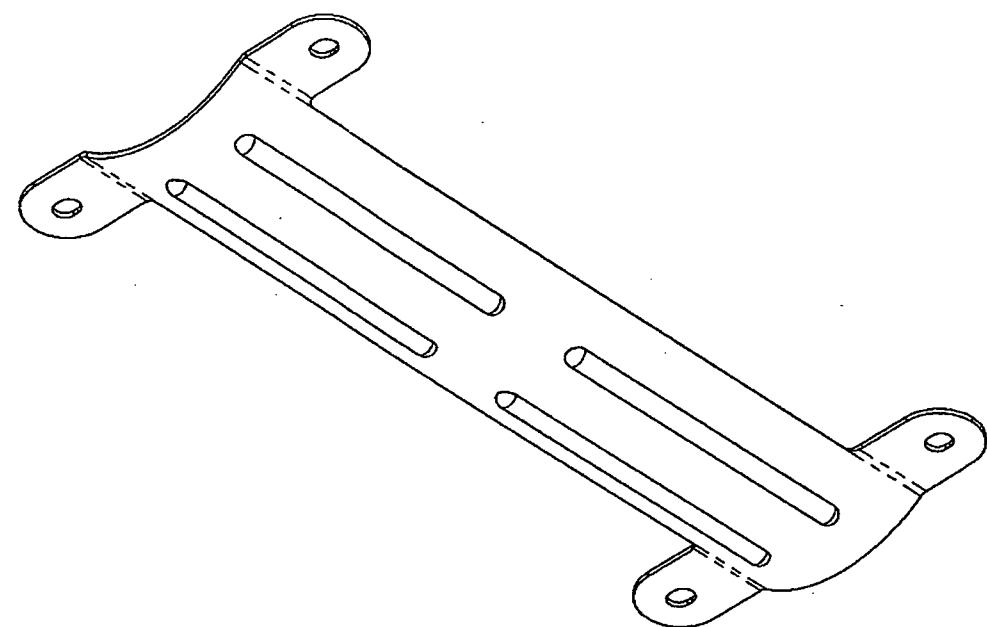
- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT "BLACK SANTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4211-043" AND B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.53 lbs
- 8) WELDING: PER DART QSI 004
- 9) 2059B HARDCOAT WELD, 0.063 TO 0.125 HIGH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4211	SHEET 3 OF 5
APPROVED		TITLE	
DE APPR.		429 WEARPLATE	
DATE	10.09.30	SCALE	
NTS			
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D

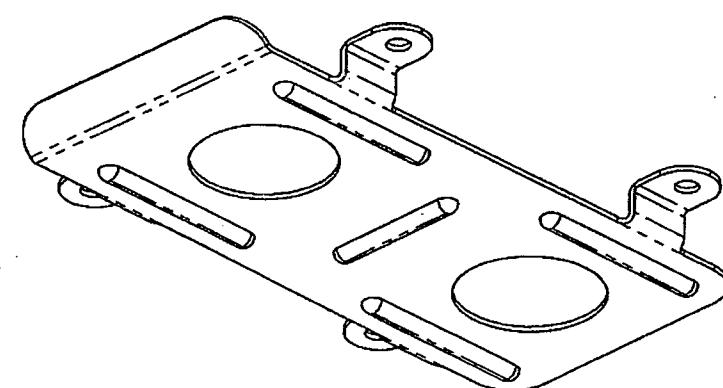
D



D4211-041 WEARPLATE

B

B



D4211-043 AFT WEARPLATE

RELEASED 2010-10-07

A	NEW ISSUE	MB	10.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>h</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>h</i>		
CHECKED	<i>GP</i>		
MFG. APPR.	<i>AP</i>		
APPROVED	<i>AP</i>		
DE APPR.	<i>AP</i>		
DRAWING NO.		REV. A	
D4211		SHEET 1 OF 5	
TITLE		SCALE	
429 WEARPLATE		NTS	
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8 7 6 5 4 3 2 1

A

A